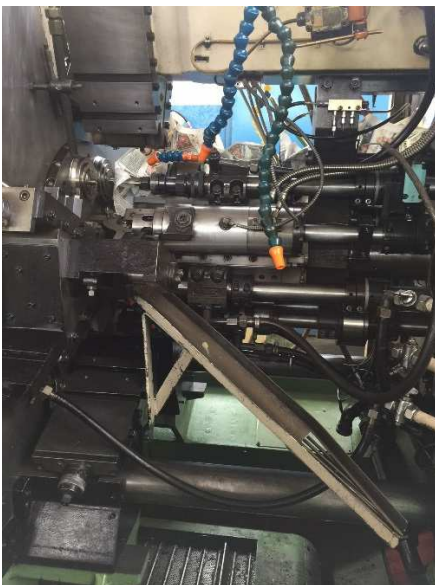


# SCHUTTE AF 32-8 AC



## TECHNICAL DATA

BAR SIZE DIAMETER	32 mm.
BAR FEED STANDARD / SPECIAL UP TO	125/315 mm.
LONGITUDIN. SLIDE TRAVEL (TOT. TRAVEL / WORKING TRAVEL)	125/100 mm.
LONGITUDINAL SLIDE SPECIAL TRAVEL (TOT TRAVEL / WORKING TRAVEL)	160/125 mm.
CROSS SLIDES TRAVEL (TOT. TRAVEL/WORKING TRAVEL)	
Upper slide	40/25 mm.
Central upper slide	40/25 mm.
Central lower slide	40/25 mm.
Lower slide	50/30 mm.
NO. OF SPINDLES SPEED	49
WORKING TIMES min.– max.	0,63 – 200 sec.
Standard	1,12 – 125 sec.
Reduced	0,63 – 71 sec.
Increased	1,8 – 200 sec.
IDLE TIMES	
With indexing 45°	1,0 – 1,8 sec.
With indexing 90°	1,4 – 2,5 sec.
SPINDLES SPEED	
Range I	450 – 3150 r.p.m.
Range II	200 – 1400 r.p.m.
DRIVE MOTOR POWER	22 kw.
DRIVE MOTOR SPEED	1465 r.p.m..
MACHINE DIMENSION WITH ELECTRIC CABINET	4130 x 1588 mm.
LENGTH WITH TUBES/STAND	6.516 mm.
WEIGHT WITH TUBES AND STAND	kg. 11.200

## DESCRIPTION

Second-hand machine  
 Category: Auto multispindle lathe  
 No. 8 spindles  
 Serial number: 12-1

Pick up in 8° position, threading device

Hydraulic box, A.C. motors, tubes and stand  
 Various tool-holders and accessories